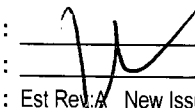
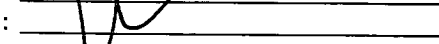


Date: Thursday, 04/12/2008 7:13:25 AM  
User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	CABLE GUARD INSTALLATION
Job Number :	43896		
Estimate Number :	12406		
P.O. Number :		Part Number :	D412742018
This Issue :	04/12/2008 S.O. No. :	Drawing Number :	DSI 9330 REV D
Prsht Rev. :	NC	Project Number :	N/A
First Issue :	/ / Type : SMALL /MED FAB	Drawing Revision :	D
Previous Run :	41873	Material :	
Written By :		Due Date :	05/12/2008 Qty: 3 Um: Each
Checked & Approved By :			
Comment :	Est Rev: A New Issue 06-05-05 JLM Est rev: B As per Rev B 06-08-03 JLM est revC per ecn 844 06.09.12 EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0

DC

DOCUMENT CONTROL



*SS for JLD 08.12.04*



Comment: Photocopy bluefile & type labels per PPP D412-742-018 CHG002

*SS 08/12/04*

2.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
Pick Packing Kit

3.0

D3499042

Cable Guard Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 3.0000 Each(s)  
CABLE GUARD ASSEMBLY  
Batch: *43897*

*SS 08/12/04 (43)*

4.0

AN3C5A

Bolt



Comment: Qty.: 5.0000 Each(s)/Unit Total: 15.0000 Each(s)  
Bolt  
Batch: *M11 0002*

*SS 08/12/04 (43)*

5.0

AN3C7A

BOLT



Comment: Qty.: 3.0000 Each(s)/Unit Total: 9.0000 Each(s)  
BOLT  
Batch: *M105906*

*SS 08/12/04 (43)*

Date: Thursday, 04/12/2008 7:13:25 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABLE GUARD INSTALLATION

Job Number: 43896

Part Number: D412742018

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

AN3C10A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

Bolt

batch

M105940

SS 08/12/04 (X3)

7.0

NAS1515H3L

WASHER



Comment: Qty.: 10.0000 Each(s)/Unit Total : 30.0000 Each(s)

WASHER

Batch:

M109962

SS 08/12/04 (X3)

8.0

AN960C10L

washer



Comment: Qty.: 10.0000 Each(s)/Unit Total : 30.0000 Each(s)

washer

Batch:

M109174

SS 08/12/04 (X3)

9.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

SS 08/12/04 (X3)

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-742-018

Location:

PPP Rev:

Rev B

Label checked SS

SS 08/12/04 (X3)

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/12/05 (X3)

Job Completion



MF 08-12-04